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upper Cu metal layer (including liners 20) but prior to the defination of contact regions 42 and 44 therein as a part of the damascene process.

In the Claims

Kindly amend claims 1, 6 and 10 as follows:

Sub No.

1. (Amended) A metal-to-metal antifuse formed over a lower Cu metal layer planarized with the top surface of a lower insulating layer comprising:

a lower barrier layer disposed over the lower Cu metal layer; an antifuse material layer disposed over said lower barrier layer; an upper barrier layer disposed over said antifuse material layer; an upper insulating layer disposed over said upper barrier layer;

and

an upper Cu metal layer planerized with a top surface of the upper insulating layer and having a contact extending therethrough to make electrical contact with said upper barrier.

6. (Amended) The metal-to-metal antifuse of claim 2 wherein said first and second cap layers are formed from SiN.

5 No

10. (Amended) A method for fabricating a metal-to-metal antifuse

comprising:

forming a lower barrier layer over a lower Cu metal layer planarized with the top surface of a lower insulating layer;

forming an antifuse material layer over said lower barrier layer; forming an upper larrier layer disposed over said antifuse material

layer;

forming an upper insulating layer disposed over said upper barrier layer and said antifuse layer;